
Supporting Information

Hybrid Plasma-Thermal System for Methane Conversion to Ethylene and Hydrogen

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Table S1 Some catalytic results of the methane non-oxidation coupling reactions ^a

Year	Catalysts	Reaction conditions				Selectivity (%)			References
		Reactants	pressure	Temperature	Conversion	C ₂ H ₆	C ₂ H ₄	C ₂ H ₂	
1999	0.4%Ni-Ti	Pure CH ₄	10 atm	450°C	20%	22%	55%	-	1 ^b
2008	(≡SiO) ₂ Ta-H	Pure CH ₄	50 atm	below 500°C	0.5%	98%	-	-	2-
2011	PtH-MFI	Pure CH ₄	1 atm	370°C	0.15%	95%	-	-	3
2014	Fe@SiO ₂	CH ₄ /N ₂ =9/1	1 atm	1090°C	48.1%	-	48.4%	-	4
2016	Fe@SiO ₂	diluted CH ₄	1 atm	1030°C	20%	65%			5
2017	PtSn/H-ZSM-5	Pure CH ₄	1 atm	700°C	0.06%	-	>95%	-	6
2017	In/SiO ₂	Pure CH ₄	1 atm	825°C	<1%	86%		-	7
2018	Pt ₁ @CeO ₂	CH ₄ /He=1/99	1 atm	975°C	14.4%	74.6%			8-
2018	Mo ₂ C[B]ZSM-5	CH ₄ /He=5/95	1 atm	650°C	1%	-	>90%	-	9
2018	Pt-Bi/zeolite	CH ₄ /N ₂ = 1/9	0.1 atm	600-700°C	2-3%	90%	-	-	10
2019	Fe-Mo/HZSM-5	CH ₄ /N ₂ =9/1	1.5 atm	700°C	2 %	23%	36%	-	11
2019	Fe@CRS	CH ₄ /H ₂ =1/1	1 atm	1080°C	5.8-6.9%	86.2%			12-
2019	Fe/SiO ₂	CH ₄ /N ₂ =9/1	1 atm	1000°C	12%	<35%		-	13
2020	GaN/SBA15	CH ₄ /A _r =5/1	1atm	750°C	0.32%	-	71%	-	14
2020	Ni-P/SiO ₂	Pure CH ₄	1 atm	850°C	0.08%	99.9%		-	15
2020	Pt@CeO ₂	diluted CH ₄	1.5 atm	780-910°C	4.3%	60%			16
2020	Ta ⁸ O ⁺	-	-	-	-	main	-	-	17
2020	Fe ^{II} /SiO ₂	Pure CH ₄	-	1080°C	3-4%	20%			18
2021	Fe-reactor	CH ₄ /N ₂ =9/1	1 atm	1000°C	7.3%	41.2%			19

^a only the methane non-oxidation coupling conversion to C₂ products.

^b CH₄ was recycled to be converted continuously for 22 h, and the produced H₂ was separated from reaction system to shift the reaction equilibrium.

Table S2 .Catalytic performance of ethane dehydrogenation.

Catalyst	Temperature (°C)	Conversion (%)	Selectivity (%)	Reference
Pt-Sn/MgO	600	3	100	26
Pt-In/SiO ₂	600	15	99	27
Au/SiO ₂	650	16	95	28
Ni-Ga/Al ₂ O ₃	600	10	94	28
Cr ₂ O ₃ /SiO ₂	650	19	98	29
Ga ₂ O ₃ /Al ₂ O ₃	650	28	93	30
Fe/ZSM-5	600	22	72	31

Table S3 .Catalytic performance of propane dehydrogenation.

Catalyst	Temperature (°C)	Conversion (%)	Selectivity (%)	Reference
Pt ₃ -Mn/SiO ₂	550	6.8	95	32
Pt-Cu/h-BN	600	24	97	33
Pt/In/Mg(Al)O _x	620	69	98	34
K-CrZr ₅ O _x	550	54	95	35
GrO _x /Al ₂ O ₃	600	33	90	36
Ce-CrO _x / Al ₂ O ₃	630	86	78	37

Table S4. The main reaction Scheme for the Pyrolysis of ethane.³⁸

No.	Reaction	A, S ⁻¹ or L mol ⁻¹ S ⁻¹	E, kcal/mol
1	C ₂ H ₆ → 2CH ₃ ·	4.0 x 10 ¹⁶	87.5
2	C ₂ H ₆ + CH ₃ · → C ₂ H ₅ · + CH ₄	3.8 x 10 ¹¹	16.5
3	C ₂ H ₅ · → C ₂ H ₄ + H·	3.2 x 10 ¹³	40
4	C ₂ H ₆ + H· → C ₂ H ₅ · + H ₂	1.0 x 10 ¹¹	9.7
5	CH ₃ · + CH ₃ · → C ₂ H ₆	1.3 x 10 ¹⁰	0
6	C ₂ H ₅ · + CH ₃ · → C ₃ H ₈	3.2 x 10 ⁹	0
7	C ₂ H ₅ · + C ₂ H ₅ · → C ₂ H ₆ + C ₂ H ₄	5.0 x 10 ⁷	0

Table S5. The main reaction Scheme for the Pyrolysis of propane.³⁸

No.	Reaction	A, S ⁻¹ or L mol ⁻¹ S ⁻¹	E, kcal/mol
1	C ₃ H ₈ → C ₂ H ₅ · + CH ₃ ·	2.0 x 10 ¹⁶	84.5
2	C ₃ H ₈ + CH ₃ · → 1-C ₃ H ₇ · + CH ₄	3.4 x 10 ¹⁰	11.5
3	C ₃ H ₈ + CH ₃ · → 2-C ₃ H ₇ · + CH ₄	4.0 x 10 ⁹	10.1
4	C ₃ H ₈ + C ₂ H ₅ · → 1-C ₃ H ₇ · + C ₂ H ₆	1.2 x 10 ⁹	12.6
5	C ₃ H ₈ + C ₂ H ₅ · → 2-C ₃ H ₇ · + C ₂ H ₆	8.0 x 10 ⁸	10.4
6	1-C ₃ H ₇ · → C ₂ H ₄ + CH ₃ ·	4.0 x 10 ¹³	32.6
7	1-C ₃ H ₇ · → C ₃ H ₆ + H·	2.0 x 10 ¹³	38.4
8	2-C ₃ H ₇ · → C ₃ H ₆ + H·	2.0 x 10 ¹³	38.7

1. Thermodynamic calculation of CH₄ pyrolysis

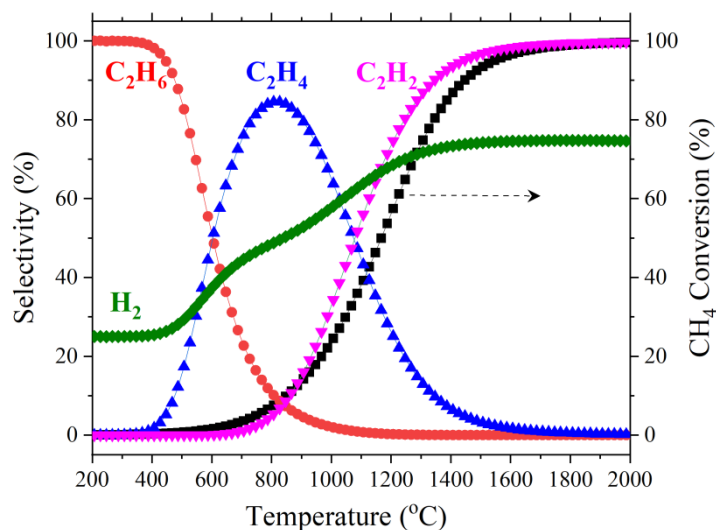


Figure S1. Thermodynamic equilibrium calculation of CH₄ pyrolysis, including CH₄ conversion (right y-axis) and product selectivity (left y-axis; C-based for C₂H₆, C₂H₄ and C₂H₂; and H-based for H₂).

The equilibrium composition was obtained based on the thermodynamic analysis method (database system of TheCoulfal) adopted from literature.²⁰ In this thermodynamic calculation, the products of coke and aromatic hydrocarbons were not included, aiming to concise the trend of C₂ hydrocarbons selectivity. The selectivity of C₂H₆, C₂H₄ and C₂H₂ is based on the carbon balance, while the selectivity of H₂ is based on the hydrogen balance.

It can be seen from Figure S1 that at a temperature below 500 °C, C₂H₆ is the dominant product with nearly 100 % selectivity. With temperature increasing from 500 °C up to 800 °C, C₂H₄ becomes the main product at 600 °C, and the dominant product at 800 °C, with selectivity more than 80%. With temperature further increasing, the selectivity of C₂H₄ gradually decreases, while the selectivity of C₂H₂ gradually increases, and C₂H₂ becomes the main product at 1080 °C. For temperatures higher than 1400 °C, C₂H₂ becomes the dominant product with selectivity more than 90%. However, significant CH₄ conversion can be obtained only when the temperature is higher than 800 °C.

2. Experimental section

2.1 Experimental setup

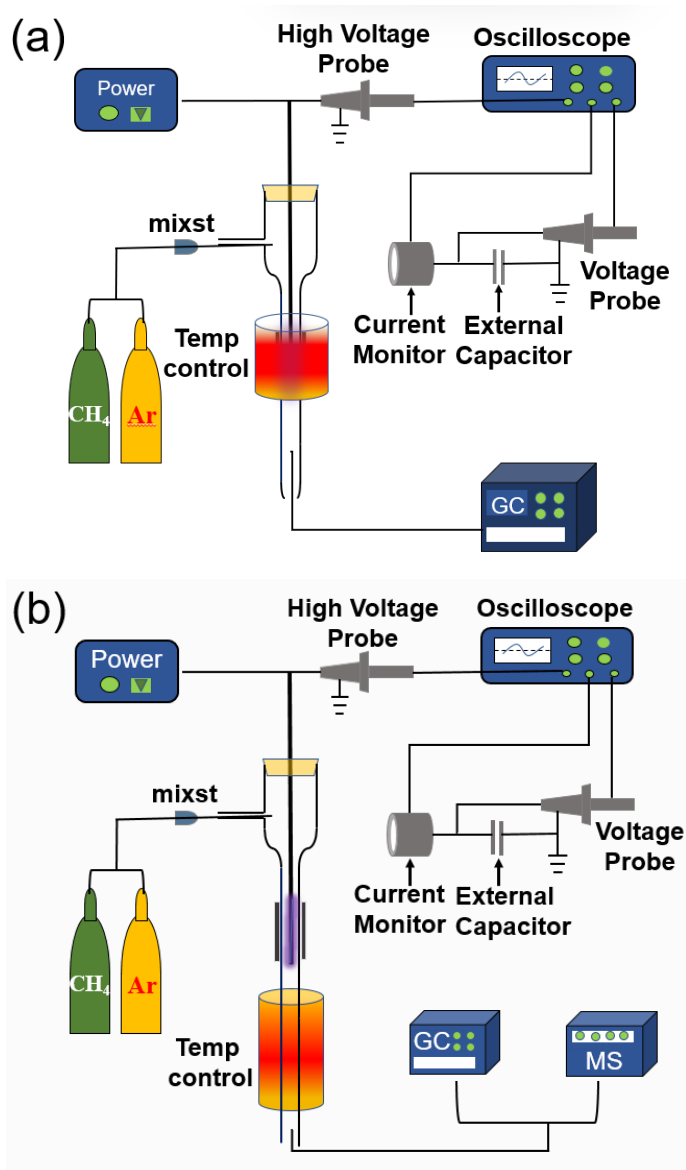


Figure S2. Schematic diagrams of the setup for one-stage hybrid plasma-thermal system (a) and two-stage hybrid plasma-thermal system (b) for CH₄ to C₂H₄ conversion.

All experiments were carried out in a tubular quartz reactor. The inner diameter of the quartz reactor were 8 mm. A Fe-Cr-Al wire served as the ground electrode by wrapping around the reactor. A stainless-steel rod with diameter of 2 mm was used as a high-voltage electrode. The discharge zone in the reactor was 80 mm long and the discharge gap was 3 mm. The bulk reaction temperature was controlled from 200 to 880°C by a furnace. In the hybrid system, we controlled the temperature by manually increasing

the furnace temperature with a ramp (20 °C or 50 °C). In the plasma only system without external heating, we controlled the temperature by changing the discharge power. The only difference in one-stage HPTS (Figure S2a) and two-stage HPTS (Figure S2b) is that the DBD plasma and the external heating were spatially together or not. In two-stage HPTS, the heater for stage 2 placed on the same quartz tube as plasma stage 1 and the isothermal zone of stage 2 was 100 mm. Typically, the flow rate of the feedstock was 20 mL/min (CH₄: Ar = 1:1), which was controlled by two gas controllers. Argon is added for the purpose for enlarging the discharge and avoiding too much coking. A sinusoidal AC power supply (Suman, CTP-2000K) was connected with a transformer. The initial power and the frequency of the DBD plasma were fixed at 25 W and 14.1 kHz, respectively. The discharge parameters were collected by a digital phosphor oscilloscope (Tektronix, DPO 3012). The applied voltage of the plasma reactor was measured by a high voltage probe (1000:1, P6015A, Tektronix). The voltage across the 0.1 μF capacitor was measured by a voltage probe (10:1, TPP0101, Tektronix), which connected with the two sides of the capacitor. A current probe (Pearson 6585) was connected on the ground electrode to evaluate the current across the DBD plasma reactor. The exhaust gas is analyzed online by a mass spectrometer (HIDEN DECRA) with the Faraday detection mode, which was mainly used to make a qualitative analysis for the variation of products at three stages (plasma only, thermal cracking only and hybrid plasma-thermal system). All experiments were operated at atmospheric pressure.

2.2 Conversion, product analysis, energy consumption and energy efficiency

The effluent gases after the hybrid system reactor were analyzed by an online gas chromatograph (Tianmei GC7900), which was equipped with FID detector and PLOT column (Al₂O₃, 50m × 0.53mm × 25μm). The GC was mainly used to make a quantitative analysis for the effluent gases (CH₄, C₂H₂, C₂H₄, C₂H₆, C₃H₆, C₃H₈, i-C₄H₈, and n-C₄H₁₀) after the hybrid system reactor. The concentrations of each species were calculated using an external standard method with standard curves obtained from calibrated gas mixtures. It is mentioned that the products includes other carbonaceous in the only plasma discharge or Plasma-thermal hybrid system with a low external heating temperature, but the C₅+ products were very little. Hence, we subsumed the C₅+ products into the coke. However, in the Plasma-thermal hybrid system

(> 600 °C), there was no more products have been monitored expect our reports. It can be attributed that the majority of high carbon hydrocarbon have been cleaved at a higher temperature. The selectivity of the gas-phase products and coke are calculated based on the following equations.

$$\text{Conversion of CH}_4 (\%) = \frac{\text{Moles of CH}_4 \text{ converted}}{\text{Moles of CH}_4 \text{ input}} \times 100\%$$

$$\text{Selectivity of C}_x\text{H}_y (\%) = \frac{\text{Moles of C}_x\text{H}_y \text{ produced} \times x}{\text{Moles of CH}_4 \text{ converted}} \times 100\%$$

$$\text{Selectivity of H}_2 (\%) = \frac{\text{Moles of H}_2 \text{ produced} \times 0.5}{\text{Moles of CH}_4 \text{ converted}} \times 100\%$$

$$\text{Selectivity of coke} (\%) = 1 - \sum_{x=2}^{x=4} \text{selectivity of C}_x\text{H}_y$$

The specific energy input (SEI) is calculated using the following equation, where P(W) is the input power, F(ml/min) is the flow rate of the feed gas, and 60 is the conversion from minutes to seconds.

$$\text{SEI(kJ/L)} = 60 \times \frac{P(W)}{F(\text{ml/min})}$$

The specific energy requirement (SER) is the energy required for full conversion of one CH₄ mole and is expressed as:

$$\text{SER(kJ/mol)} = \frac{\text{SEI}}{\text{Conversion}}$$

The energy consumption (EC) is the energy required for the main product, and is expressed as:

$$\text{EC (kJ mol}^{-1}\text{)} = 2 \times \text{SEI} / (\text{Conversion} \times \text{Main product Selectivity}) [\text{kJ mol}^{-1}]$$

The Energy efficiency (η , in %) is expressed as:

$$\eta (\%) = 100 \times \Delta H_r^\ominus / \text{SER}$$

Where ΔH_r^\ominus is the enthalpy of the CH₄ coupling reaction, which is taken as a function of temperature:

$\Delta H_r(880^\circ\text{C})=251.1 \text{ kJ/mol}$, $\Delta H_r(20^\circ\text{C})=201.5 \text{ kJ/mol}$, and $\Delta H_r(180^\circ\text{C})=207.6 \text{ kJ/mol}$, and EC is also expressed in kJ/mol.

3. Method of measure the temperature in Stage-one HPTS

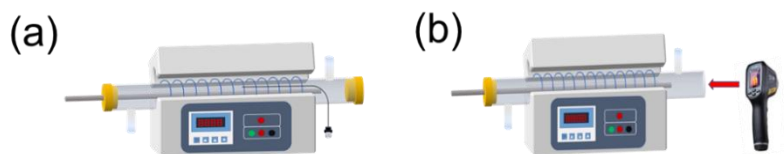


Figure S3. Schematic diagram of One-Stage hybrid plasma-thermal system.

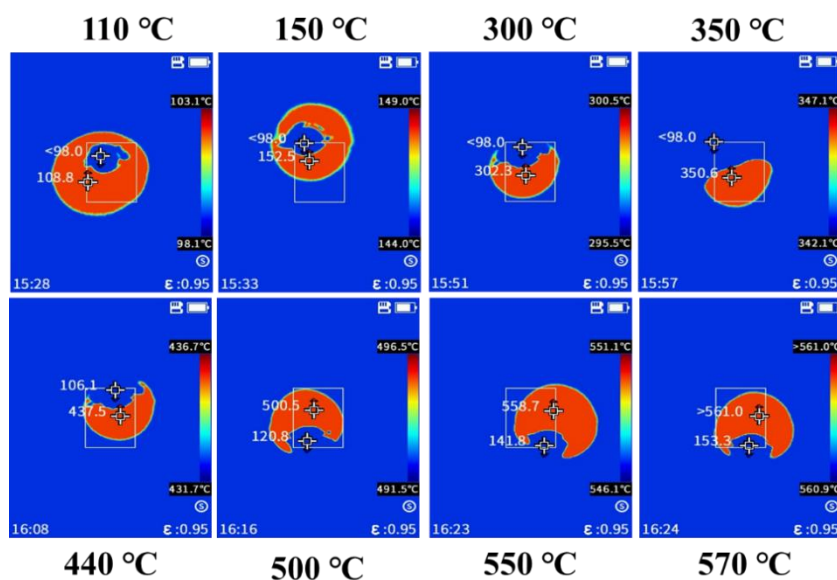


Figure S4. The temperature measured by infrared thermometer.

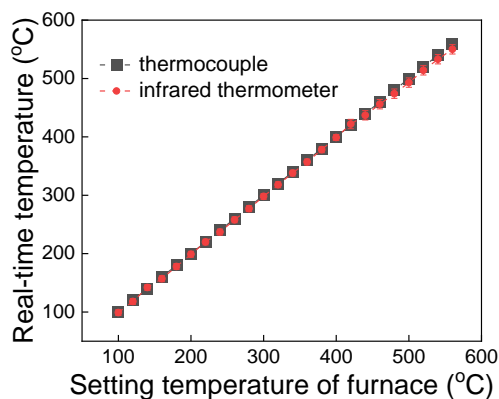


Figure S5. The real-time temperature from thermocouple and infrared thermometer varies with the setting temperature of furnace.

4. Discharge parameters in one-stage HPTS

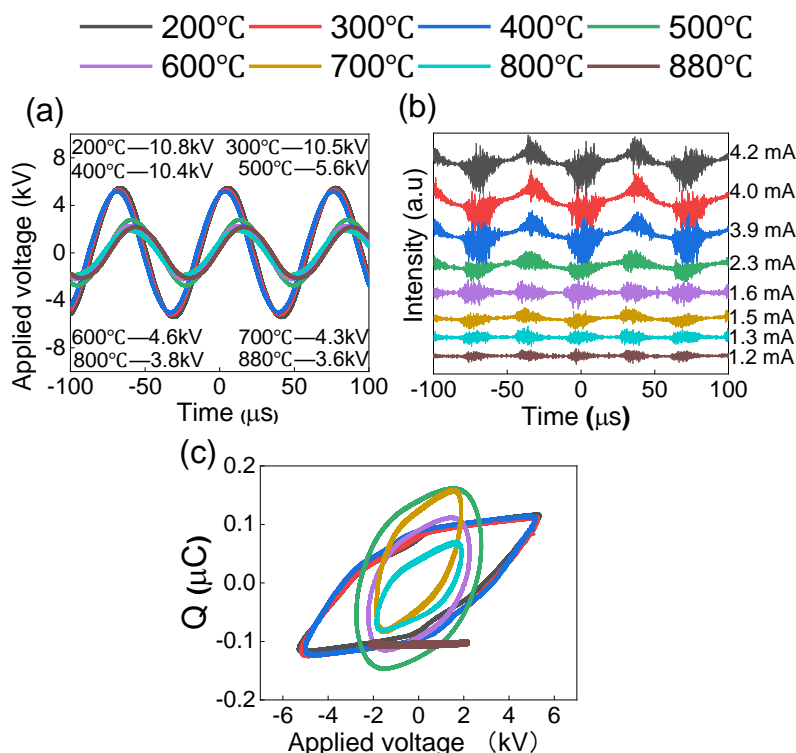


Figure S6. (a) Discharge voltages, (b) discharge currents and (c) Lissajous plots in the one-stage hybrid plasma-thermal system, with varying temperature adjusted by external heating.

Usually, the electron density in the plasma is proportional to the discharge current. The number of micro-discharges decreases with increasing temperature (Figure S6b). Therefore, the discharge current decreases with increasing temperature, which means that the electron density in the DBD plasma gradually reduces with increasing temperature. Thus, a smaller number of electrons will give rise to electron impact dissociation of CH_4 , resulting in a lower CH_4 conversion. Additionally, the peak-peak of discharge voltage decreases with increasing temperature (Figure S3a), which means a weaker electric field was obtained at a higher temperature ($E=U/d$). The reduced electron density and electric field caused a lower probability of C-H bond dissociation and thus suppressed the CH_4 conversion at elevated temperature. In Figure S3c, with increasing temperature, the areas of the Lissajous figures gradually decreases, which indicates that the input power reduces. In summary, in the one-stage HPTS, the input power decreases with increasing the temperature.

5. Plasma pyrolysis of CH₄ in DBD without external heating

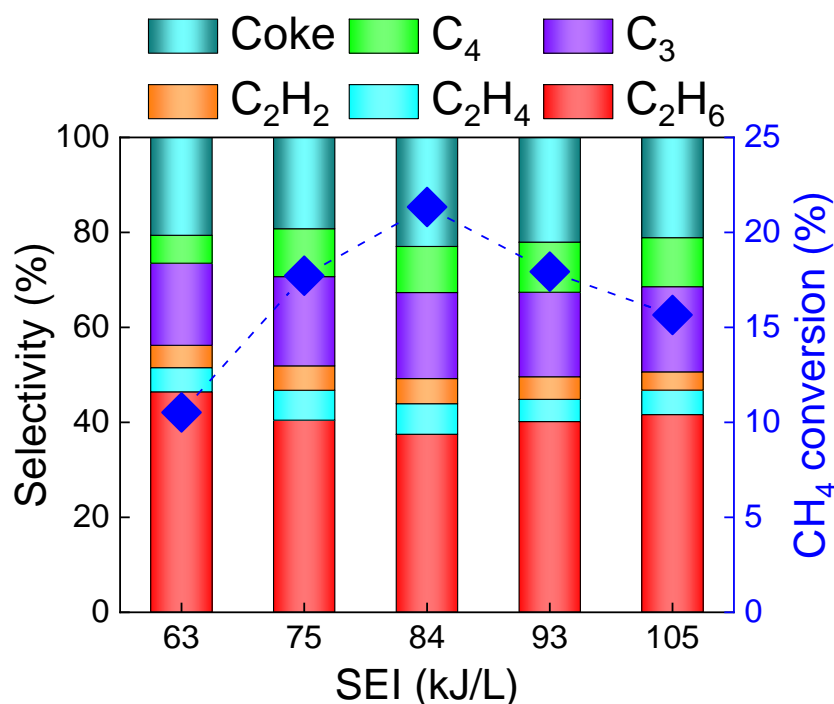


Figure S7. Experimental results of CH₄ pyrolysis by DBD plasma as a function of SEI, without external heating, at a temperature of ca. 180°C to 400°C.

In Figure S7, the CH₄ conversion and product selectivities are plotted as a function of SEI applied to the discharge without external heating. At a constant flow rate of 20 ml/min, increasing SEI means higher input power.²¹ Figure S4 shows that, in case of plasma only, the CH₄ conversion increases with rising SEI up to 84 kJ/L, but the selectivity towards C₂H₆ significantly drops. The same trend in the selectivity changes was found in previous studies.^{22,23} However, different from previous reports,²⁴ as the SEI increases above 84 kJ/L, the CH₄ conversion drops. This may be caused by the accumulation of carbon, which inhibits the discharge and thus suppresses the dissociation and activation of CH₄. Importantly, C₂H₆ is clearly the dominant product, while C₂H₄ and also C₂H₂ are only formed in minor amounts.

6. H₂ selectivity in one-stage HPTS

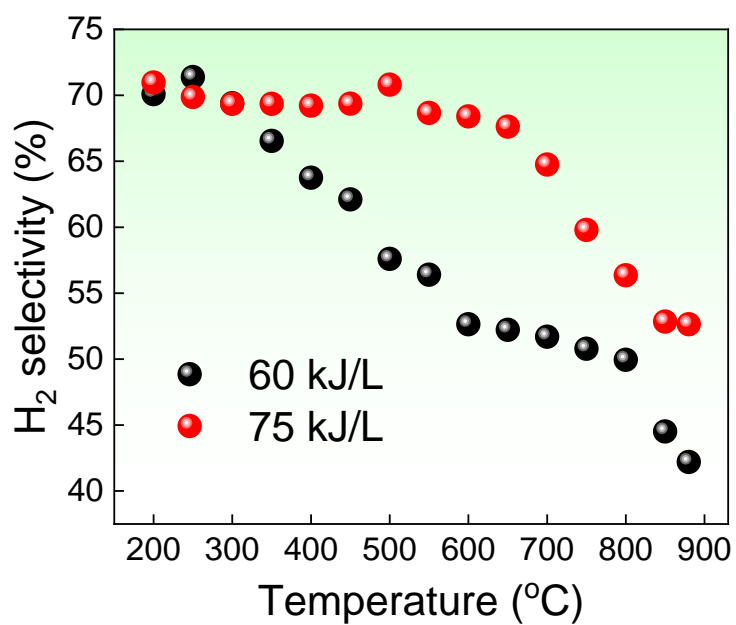


Figure S8. H₂ selectivity as a function of temperature in one-stage HPTS.

7. Thermal pyrolysis of CH₄

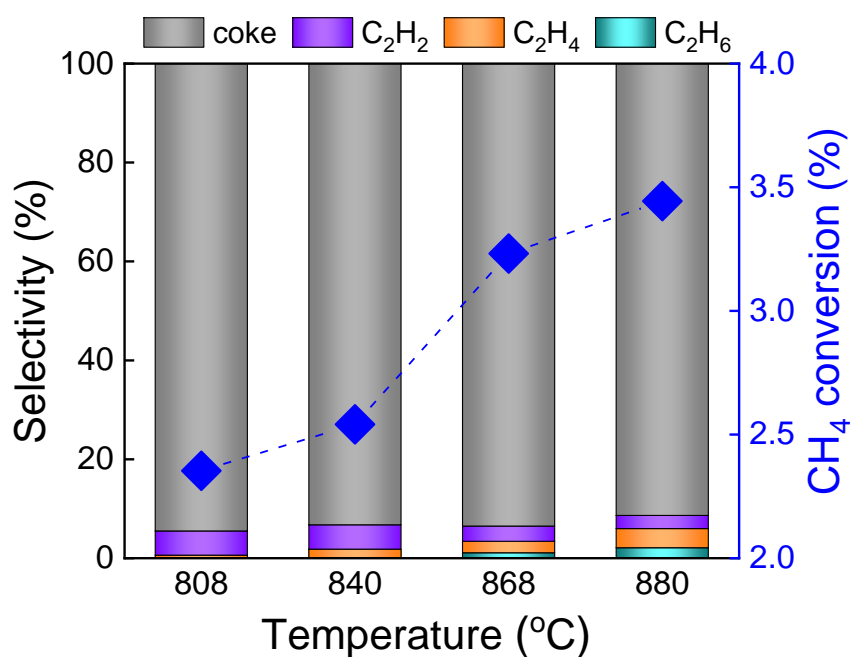


Figure S9. Experimental results of thermal pyrolysis of CH₄.

In Figure S9, a thermal pyrolysis of CH₄ experiment showed a CH₄ conversion of 2-3.5%, and around 97% of the product was coke. The conversion of CH₄ decreases and the the selectivity of C₂ increases with increasing the temperature.

8. Effect of SEI in one-stage HPTS

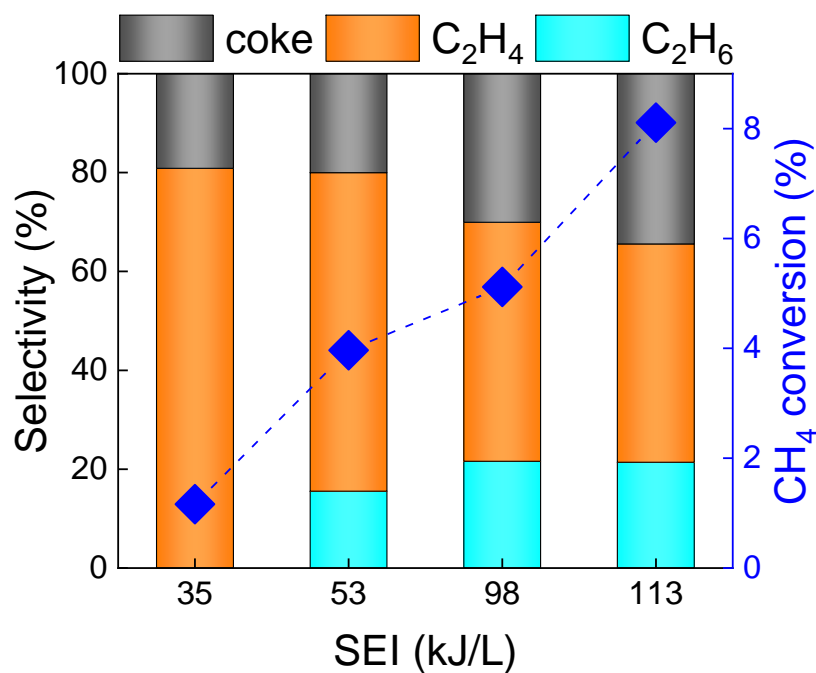


Figure S10. CH₄ conversion and product selectivity in one-stage HPTS, as a function of SEI adjusted by applying different voltages.

Figure S10 shows that the CH₄ conversion and C₂H₆ selectivity slightly increase, while the C₂H₄ selectivity decreases with increasing SEI at 880 °C. It was also confirmed that the CH₄ conversion is inversely proportional to the selectivity of C₂ products with general applicability in the one-stage HPTS. That is, it is needed to establish a new reaction system.

9. Effect of flow rate in one-stage HPTS

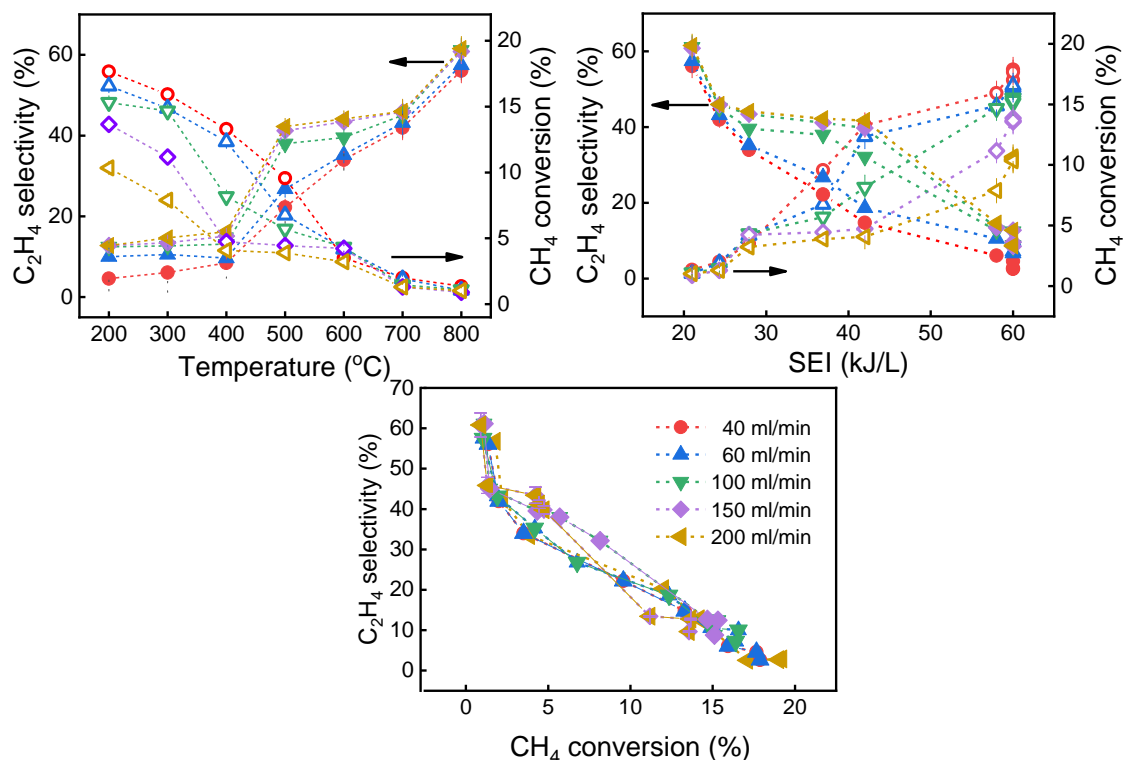


Figure S11. Reaction performance of one-stage HPTS for methane to ethylene conversion with different flow rates. (a) CH₄ conversion and C₂H₄ selectivity as a function of temperature; (b) CH₄ conversion and C₂H₄ selectivity as a function of SEI; (c) CH₄ conversion versus C₂H₄ selectivity.

Figure S11 shows the performance of one-stage HPTS for different flow rates. Upon increasing the external temperature, the SEI decreases, which leads to a lower CH₄ conversion but a higher C₂H₄ selectivity (Figure S11a and 11b). That is, the trade-off relationship between CH₄ conversion and C₂H₄ selectivity applies to the one-stage HPTS for methane to ethylene conversion at all the flow rates investigated (Figure S11c).

10. Relationship of temperature and SEI in stage 1 of two-stage HPTS

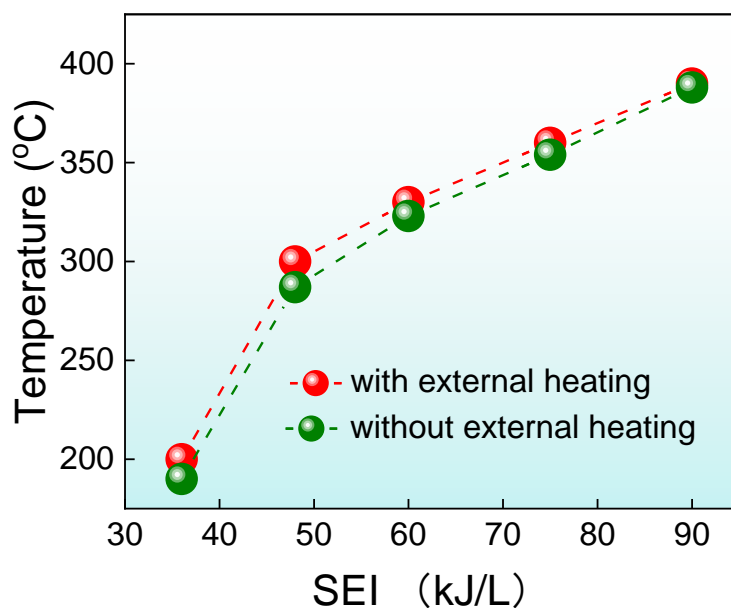


Figure S12. Effect of SEI on temperature in stage 1 of two-stage HPTS

In two-stage HPTS, the temperature of stage 1 was enhanced with increasing the SEI. The temperature of DBD reactor (stage 1) without external heating is a little lower than that with external heating. In theory, the CH_4 conversion increases with increasing the SEI of the stage 1. However, in experiment, the DBD discharge will be on fire with continuously increasing SEI in our setup.

11. Effect of flow rate in two-stage HPTS

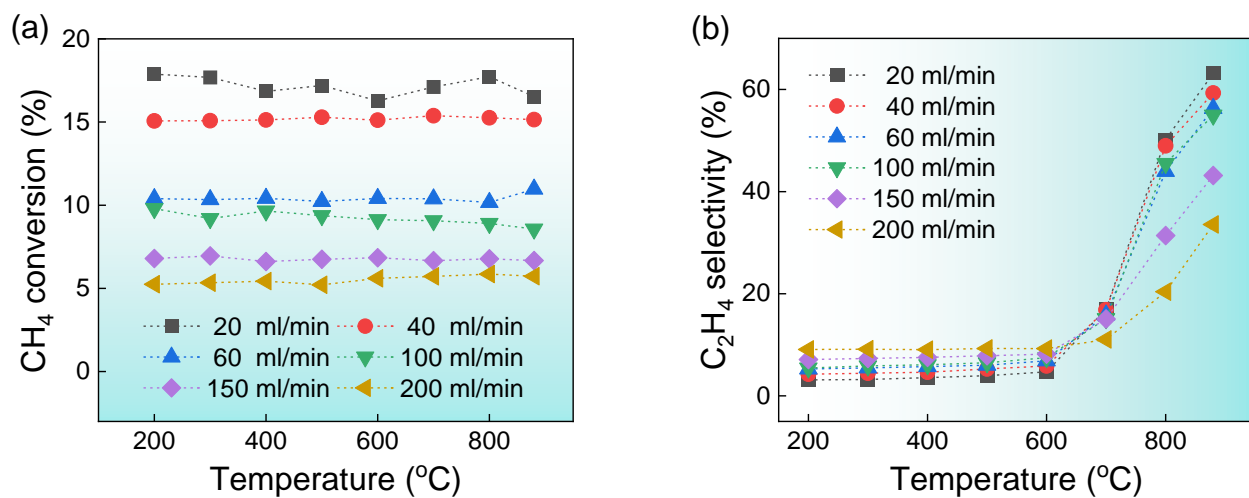


Figure S13. CH₄ conversion (a) and C₂H₄ selectivity (b) as a function of temperature in two-stage HPTS

12. Effect of the coke in two-stage HPTS

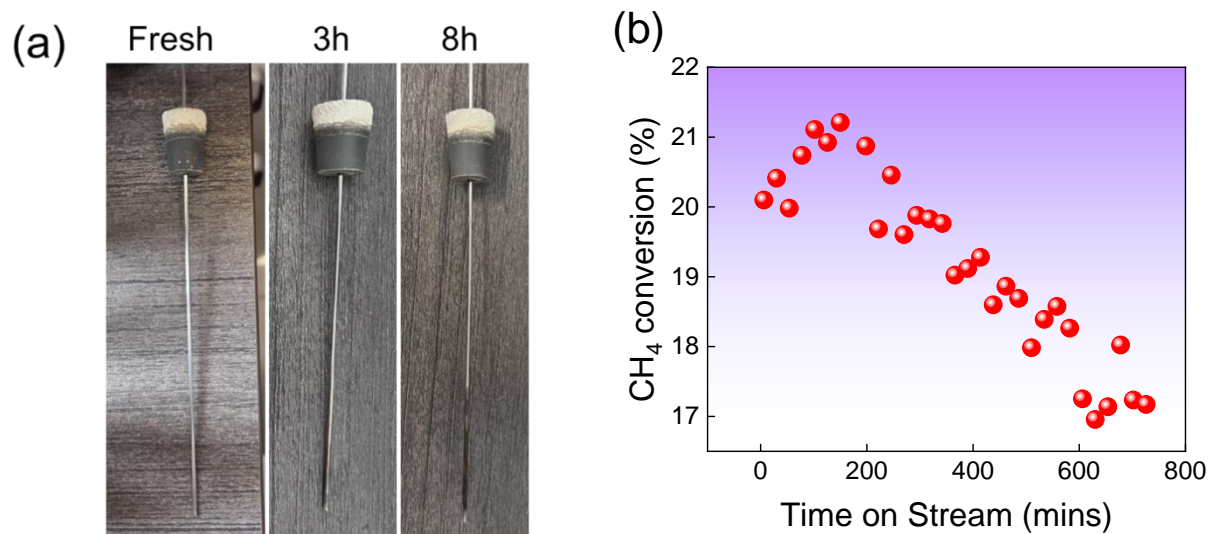


Figure S14. The coke on the surface of the electrode (a) and the CH₄ conversion (b) varies with time on stream.

The CH₄ conversion decreases with the time on stream due to the accumulation of coke.

13. Effect of distance in two-stage HPTS

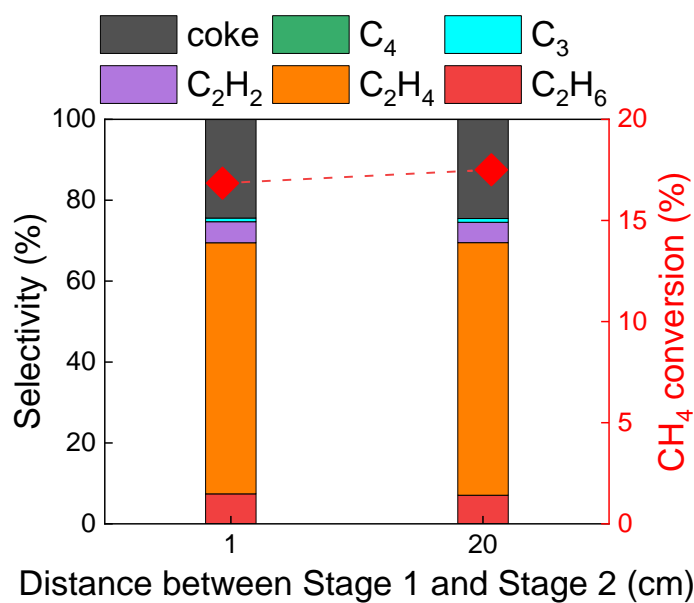


Figure S15. CH₄ conversion and product selectivity in two-stage HPTS, as a function of the distance between stage 1 and stage 2.

Figure S15 shows the effect of distance between the DBD (stage 1) and the thermal pyrolysis (stage 2) on reaction performance. However, no obvious effects were found when the distance varied from 1 cm to 20 cm.

14. Compared with the energy consumption in different system.

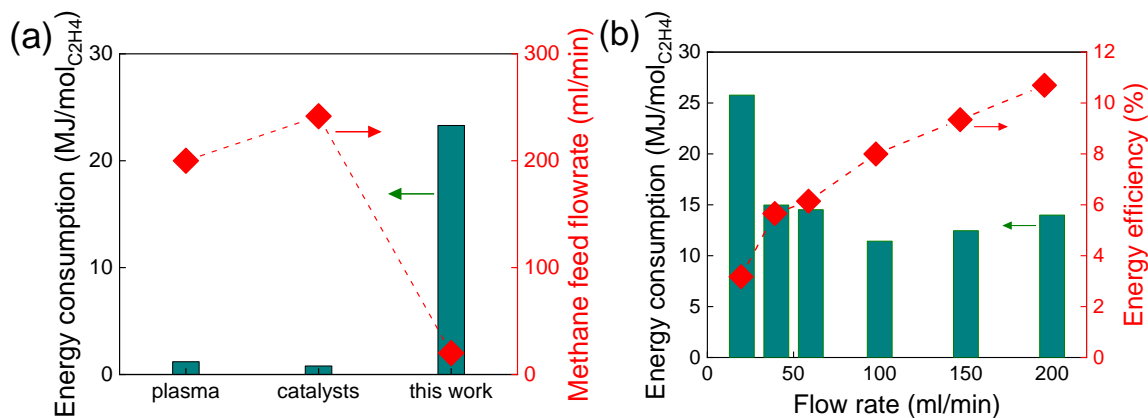


Figure S16. Comparison of energy consumption with the best results in literature using plasma or catalysts (a); energy consumption and energy efficiency in this two-stages HPTS with varied CH₄ flow rate (b).

$$EC(kJ/mol) = \frac{2 \times 1345 \times P(W)}{F(ml/min) \times \text{Methane conversion} \times \text{Main product selectivity}} \quad (1)$$

$$\eta(\%) = \frac{100 \times \Delta H_r^\ominus \times F(ml/min) \times \text{Methane conversion}}{1345 \times P(W)} \quad (2)$$

Figure S16 a shows the energy consumption of plasma (1.2 MJ/mol),²⁵ traditional catalysis (0.8 MJ/mol),⁴ and our two-stage HPTS (24.4 MJ/mol). Figure S16 b shows the effect of CH₄ flow rate on energy consumption and energy efficiency in the two stages HPTS. It can be found that energy consumption dramatically decreased, but energy efficiency obviously increased, with increasing CH₄ flow rate.

15. Thermal pyrolysis of C_2H_6

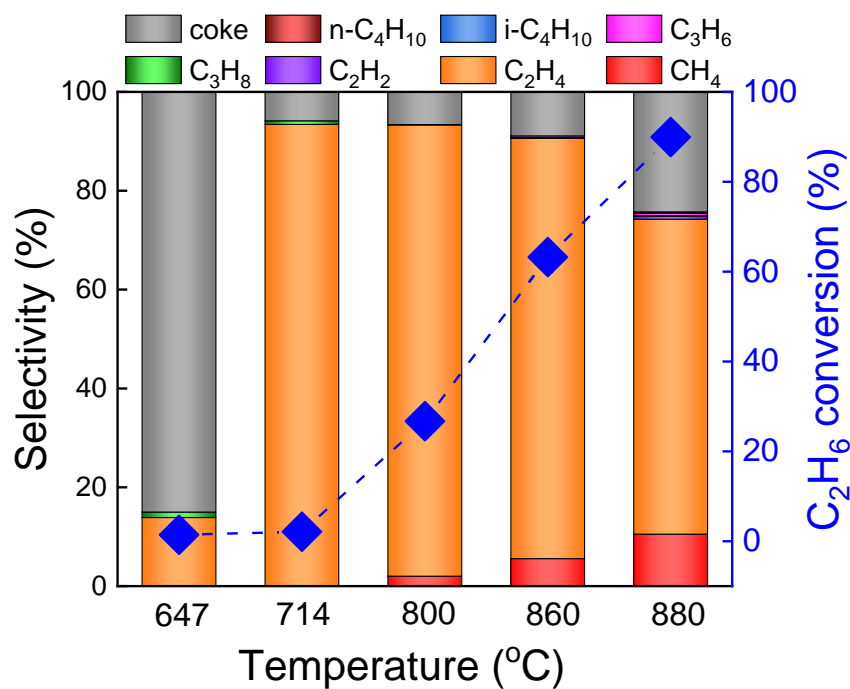


Figure S17. Reaction results of thermal pyrolysis of C_2H_6 in stage 2.

The main product of C_2H_6 dehydrogenation is C_2H_4 . Some literature have reported the ethane pyrolysis, in which reaction temperature is lower than ours (800 °C) because the catalyst has been used in these reports, as shown in Table S2.

16. Thermal pyrolysis of C_3H_8

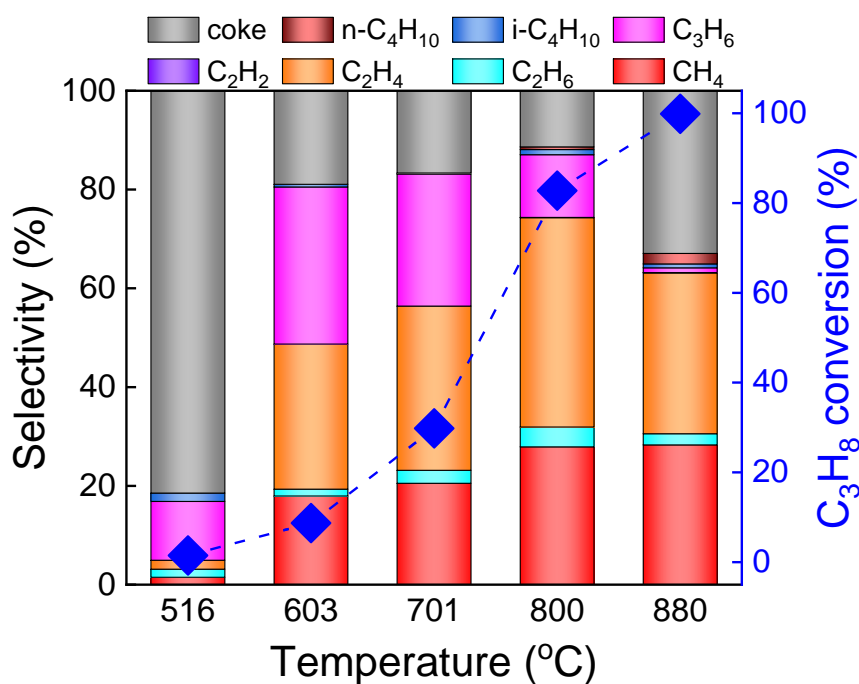
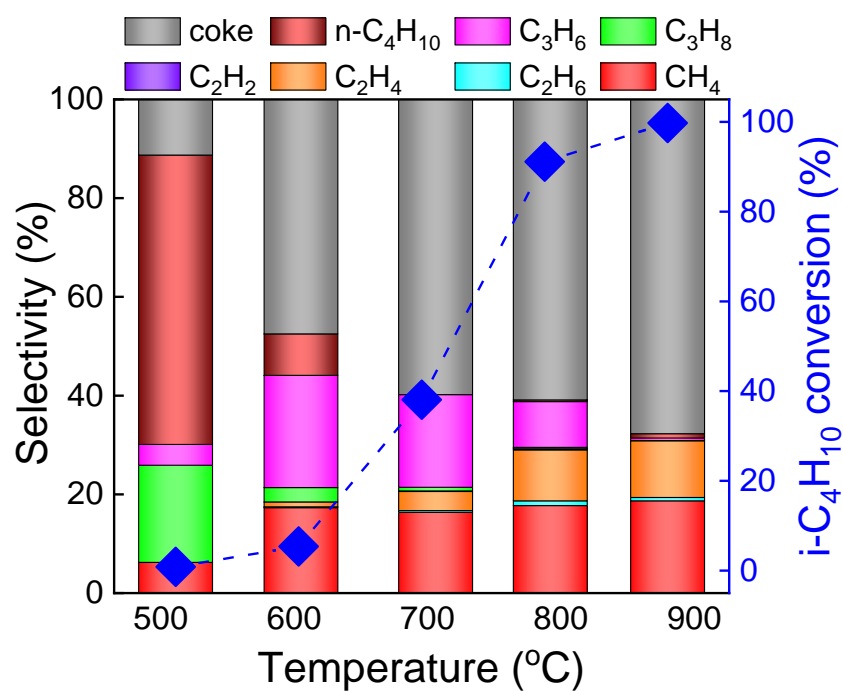


Figure S18. Reaction results of thermal pyrolysis of C_3H_8 in stage 2.

The main product of C_3H_8 dehydrogenation is from C_3H_6 to C_2H_4 with increasing the temperature. Some literature have reported the propane pyrolysis with a lower temperature because the catalyst has been used in these reports, as shown in Table S3.

1 17. Thermal pyrolysis of C₄H₁₀

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4 **Figure S19.** Reaction results of thermal pyrolysis of i-C₄H₁₀ in stage 2.

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